## OCTYL iso-BUTYRATE

(Code: OIB)

Olfactive Note: Green-fruity, Refreshing, Herbaceous, Vegetable odor

Used in flavors to imitate Pistacio, Peach, Melon, Grapes, Fruits blends, Citrus fruits, Bakery, Coconut, Dairy products, Herbal flavors etc. In perfumery, it blends very well with Oakmoss, Galbanum, Coumarin, Labdanum etc.

Chemical Formula	C <sub>12</sub> H <sub>24</sub> O <sub>2</sub>	H <sub>3</sub> C CH <sub>3</sub>		Up to 4 ppm
Molecular Weight (gm/Mol)	200.32		Use	Flavor
Log P (o/w)	4.705	0 CH3	Level	Up to 2%
Solubility in Water @ 25 °C	4.064 mg/L	octyl 2-methylpropanoate		Fragrance
Synthetic substance	Nature-Ide	ntical Artificial 🗸 Food	Grade	Kosher

PHYSICO-CHEMICAL PROPERTIES					
Appearance	Clear colorless liquid				
Purity (by GLC)	98.5% min.				
Specific Gravity	0.853 - 0.858 @ 25 °C				
Refractive Index	1.4200 - 1.4250 @ 20 °C				
Boiling Point	236 °C - 238 °C@ 760 mmHg				
Flash Point (TCC)	105 °C				
Tenacity	43 Hrs at 100%				
Solubility in Ethanol	1ml soluble in 1ml 95% Alcohol				
Acid Value	1 max. (mgKOH/gm)				
Vapour Pressure	0.061000 mmHg @ 25 °C				
Vapour Density	6.8 (Air=1)				
Heat of Vaporization (Δ <sub>vap</sub> H°)	46.62 kJ/mol				

REGULATORY REFERENCES							
CAS No.	109-15-9						
FEMA	2808						
EINECS	203-651-0						
СоЕ	593						
FL No.	09.473						
JECFA	192						
FDA Regulation	21 CFR 172.515						
Food Chemical Codex	Listed						
REACH Pre-Reg. No.							
Export Tariff Code	2915.60.0000						
Anti-Oxidants/Stabiliz	zers	Yes		No			
Derived from GMO	?	Yes	<b>~</b>	No			
GMO as process aid	Yes	<b>/</b>	No				

Synonyms: Caprylyl isobutyrate; Isobutyric acid, octyl ester; Propanoic acid, 2-methyl-, octyl ester;

n-Octyl isobutyrate;

Packing: As per Customer's requirement

Shelf life of 24 months from the date of manufacturing. Stable when stored in tightly

Storage: sealed containers. Keep in cool and dry area, away from direct heat and light. If stored for more than 12 months, quality should be checked before use.